

In the claims:

Claims 1-8 cancelled.

18. (New) A tensioning aggregate comprising a device for edge gluing, with a region in which a product web is expanded on its edges and smoothed, said device for edge gluing including a spin spraying nozzle which is adapted to be arranged at a predetermined distance from the product web; a tensioning chain; and an inlet device provided with pulling means, expanding means and mounting means for mounting of the edges of the product web on said tensioning chain and located one after the other, so that in the region of said pulling means and said mounting means the product web is expanded and smoothed, said spin spraying nozzle being located in said region at a height or behind said expanding means in front of said mounting means, said mounting means being provided with recesses for a glue track, said recesses being located on straight lines extending in a transporting direction.

19. (New) A tensioning aggregate as defined in Claim 18, wherein said mounting means comprising a brush band arranged above the product web and a pressure band arranged under the product web,

said brush band being provided with a remaining strip generating the recesses.

20. (New) A tensioning aggregate comprising a device for edge gluing with a region in which a product web is expanded on its edges and smoothed, said device for edge gluing including a spin spraying nozzle which is adapted to be arranged at a predetermined distance from the product web; an inlet device; a tensioning chain, said device for edge gluing being arranged behind said inlet device on said tensioning chain; loosening means for loosening the product web from said tensioning chain and smoothing the product web located on edges above the product web and extending outwardly beyond a place of the product web, said spin spraying nozzle being arranged on said loosening means; and said mounting means, provided directly behind said loosening means and having recesses for a glue track provided for another mounting of the product web on the tensioning chain; said recesses being located on straight lines extending in a transporting direction.

21. (New) A tensioning aggregate comprising a device for edge gluing with a region in which the product web is expanded on its edges and smoothed, said device for edge gluing including a spin spraying nozzle, and which is adapted to be arranged at a predetermined

distance from the product web; an inlet device; a tensioning chain, said device for edge gluing being arranged behind said inlet device on said tensioning chain; loosening means for loosening the product web from said tensioning chain and smoothing the product web located on edges above the product web and extending outwardly beyond a plane of the product web, said spin spraying nozzle being arranged on said loosening means; and mounting means, provided directly behind said loosening means and having recesses for a glue track provided for another mounting of the product web on the tensioning chain, said recesses being located on straight lines extending in the transporting direction, wherein the loosening means have a pressing roller, said pressing roller being vertically displaceable while said mounting means being horizontally displaceable.

22. (New) A tensioning aggregate as defined in Claim 21, wherein said mounting means comprising a brush roller with a recess for the glue track.

23. (New) A tensioning aggregate as defined in Claim 21, wherein said pressing roller is formed as a negative pressing roller.

24. (New) A tensioning aggregate comprising a device for edge gluing with a region in which the product web is expanded on its edges and smoothed, said device for edge gluing including a spin spraying nozzle, which is adapted to be arranged at a predetermined distance from the product web; an inlet device; a tensioning chain, said device for edge gluing being located behind said inlet device on said tensioning chain with a needle box; releasing means for releasing the product web from the tensioning chain and for clamping the product web; and mounting means generated as holding means for another mounting of the product web on the tensioning chain.

25. (New) A tensioning aggregate comprising a device for edge gluing with a region in which the product web is expanded on its edges and smoothed, said device for edge gluing including a spin spraying nozzle, which is adapted to be arranged at a predetermined distance from the product web; an inlet device; a tensioning chain, said device for edge gluing being located behind said inlet device on said tensioning chain with a needle box; releasing means for releasing the product web from the tensioning chain and for clamping the product web; mounting means generated as holding means for another mounting of the product web on the tensioning chain; a pressing roller adapted to be arranged on an edges above the product web under said needle box; and

a holding wire arranged laterally near said pressing roller on said needle box, said spin spraying nozzle being arranged above said pressing roller.